

# M2M <sup>New</sup> Air-Cooled Mig Welding Torch - Multijust

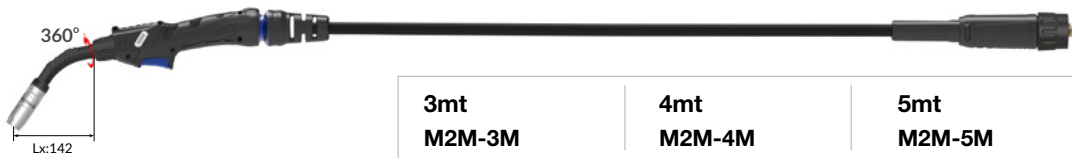
Ratings:	230A CO <sub>2</sub> , 200A mixed gas M21, 110A pulse. EN60974-7 @ 60% duty cycle. 0.8mm-1.2mm wires
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Ideal for 0.8-1.0mm hard wires and industrial environments.  
Fitted with a longer neck with 360° rotation, perfect for multiple positions in difficult to reach areas.



## ARC M LIGHT INDUSTRIAL MIG TORCH PACKAGES - MULTIJUST

M2M Multijust Torches are supplied with a Euro termination as standard and are supplied 'ready to weld' with all wear parts fitted.



### Wear Parts

#### A Nozzles

Part Number	Description	Bore	Wall	Material
•AM2CN	Conical Nozzle Assembly	15mm	1.9mm	Copper
AM2TN	Tapered Nozzle Assembly	12mm	1.9mm	Copper

#### B Contact Tips

Part Number	Description	Size (mm)	Wire Size (mm-inch)	Material
AM2CT08	Contact Tip	M8*29.5	0.8 - 0.030"	Copper
AM2CT09	Contact Tip	M8*29.5	0.9 - 0.035"	Copper
•AM2CT10	Contact Tip	M8*29.5	1.0 - 0.040"	Copper
AM2CT12	Contact Tip	M8*29.5	1.2 - 0.045"	Copper
AM2CT08A	Contact Tip	M8*29.5	0.8 - 0.030"	Copper
AM2CT10A	Contact Tip	M8*29.5	1.0 - 0.040"	Copper
AM2CT12A	Contact Tip	M8*29.5	1.2 - 0.045"	Copper

#### C Tip Adaptors

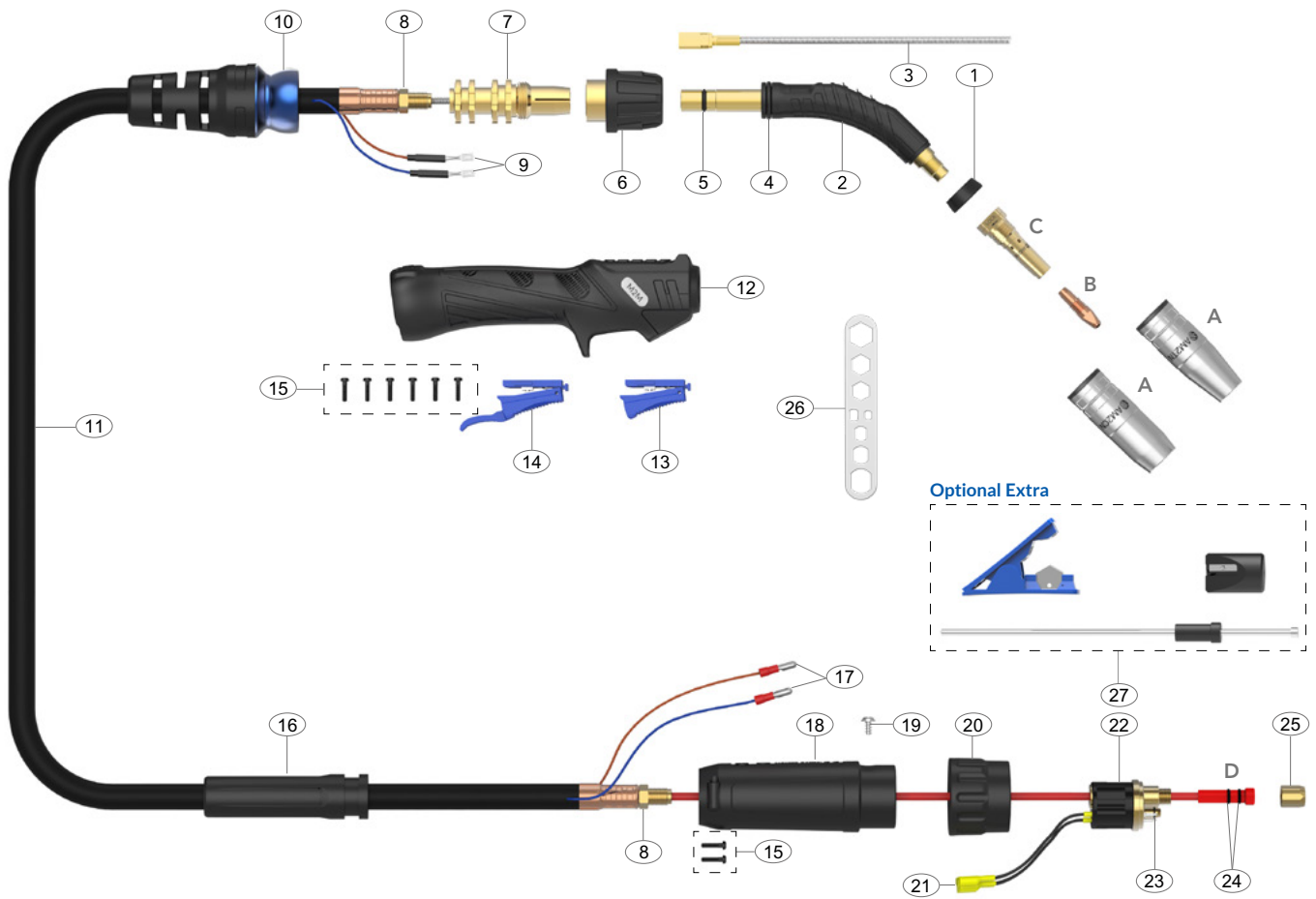
Part Number	Description	Material
•AM2TA	Tip Adaptor	Brass

•Denotes torch package standard wear part set-up

#### D Liners

Part Number	Description	Wire Size
•AM2524-30	Steel Liner x 3mt	1.0-1.2mm
•AM2524-40	Steel Liner x 4mt	1.0-1.2mm
•AM2524-50	Steel Liner x 5mt	1.0-1.2mm

For alternate liner options please refer to page 32



## Spare Parts

Part Number	Description
1	AM2AP Neck Insulator
2	AM2001M Swan Neck Assembly - Multijust
3	AM2MJL Neck Jump Liner 0.8-1.2mm - Hard Wire
4	AM-MJ1509 Neck 'O' Ring(Ø14xØ2.5)
5	AM-MJ1508 Neck 'O' Ring(Ø8.5xØ1.5)
6	AM1516M Neck Nut - Multijust
7	AM1515M Socket Connection Part
8	AM1505 Lock Nut
9	AM1521 Cable Terminal
10	AM1514 Handle Cable Support c/w Ball Joint
11	AM2503-30 Ultraflex Cable Assembly x 3mt AM2503-40 Ultraflex Cable Assembly x 4mt AM2503-50 Ultraflex Cable Assembly x 5mt
12	AM2514 Handle Kit
13	AM2516 Microswitch Standard Trigger
14	AM2516L Microswitch Extended Trigger
15	AMSP1-1 Screw Pack
16	AM2841 Cable Support
17	AM1522 Cable Terminal Male
18	AM2578/S Gun Plug Housing
19	AML1541 Gun Plug Screw
20	AMC1519/S Gun Plug Nut
21	AM1523 Gun Plug Terminal Female

Part Number	Description
22	AM1528 Hybrid Gun Plug Body c/w Spring Pins
23	AM1524 Gun Plug 'O' Ring
24	AMLOR Liner 'O' Ring
25	AM1826 Liner Retaining Nut
26	AMWS Wear Parts Spanner
<b>Optional Extra</b>	
27	AMCLST-KITS Combi-Liner Set-up kit

### Welding with Soft Wires

For welding with Aluminum wires use a Combi-liner (page 32). Optimum installation is achieved when using the Combi-liner set-up kit.