



XTM 211Di

4 in 1 MULTI-PROCESS INVERTER

The XTM 211Di MIG Inverter has 4 different processes available to the user making it ideal for the welding of Steels, Stainless Steels and Aluminium using the MIG, AC TIG, DC TIG or MMA process. The machine uses auto polarity switching so there is no need to change the work lead connections on the front of the machine. Instant swapping between the MIG and TIG processes with one touch of the torch trigger makes it well suited to pipe applications or multi process workshops. The multi-language digital user interface rapidly gets you to the correct machine setting with minimal process knowledge, on site or in the workshop.

KEY FEATURES

- ▶ Large high quality colour screen with multi language easy to follow digital interface
- ▶ View and adjust machine parameters from the MIG torch handle
- ▶ HF Start TIG
- ▶ Instant swapping between MIG and TIG process with one touch of the torch trigger
- ▶ Rapid synergic setup for MIG, TIG & MMA
- ▶ MIG Weld, down to 0.9mm thick material
- ▶ Memory function for all processes to save and recall welding programs
- ▶ Supplied with MMA lead set, input cable and 2 gas hoses
- ▶ Pulse TIG function for superior arc control
- ▶ 3 Years return to base warranty plus 3 years servicing plan

TECHNICAL INFORMATION

Parameter	Value
Style	Portable
Machine Type	Inverter MIG/TIG/MMA
Voltage Range	MIG 14.5-24V TIG 10.4-18.8V MMA 20.4-28V
Spool Size	300mm (15kg) 200mm (5kg)
Feed Box	2 Roll
Wire Size	0.6-1.0mm
Duty Cycle	200A @ 25%
Input Voltage	110V / 230V (Smart Switching)
Maximum Current	140A / 200A
Input Current DC (Eff)	MIG - 21.4A @ 110V / 15A @ 230V TIG - 20.5 @ 110V / 11.3A @ 230V MMA - 20.6 @ 110V / 15.4A @ 230V
Minimum Fuse Rating	32A @ 110V / 16A @ 230V
KVA	3.7
Generator Size	7 KVA
Enclosure Protection	IP23S
Dimensions (LxWxH mm)	615 x 275 x 495
Weight (kg)	27.8